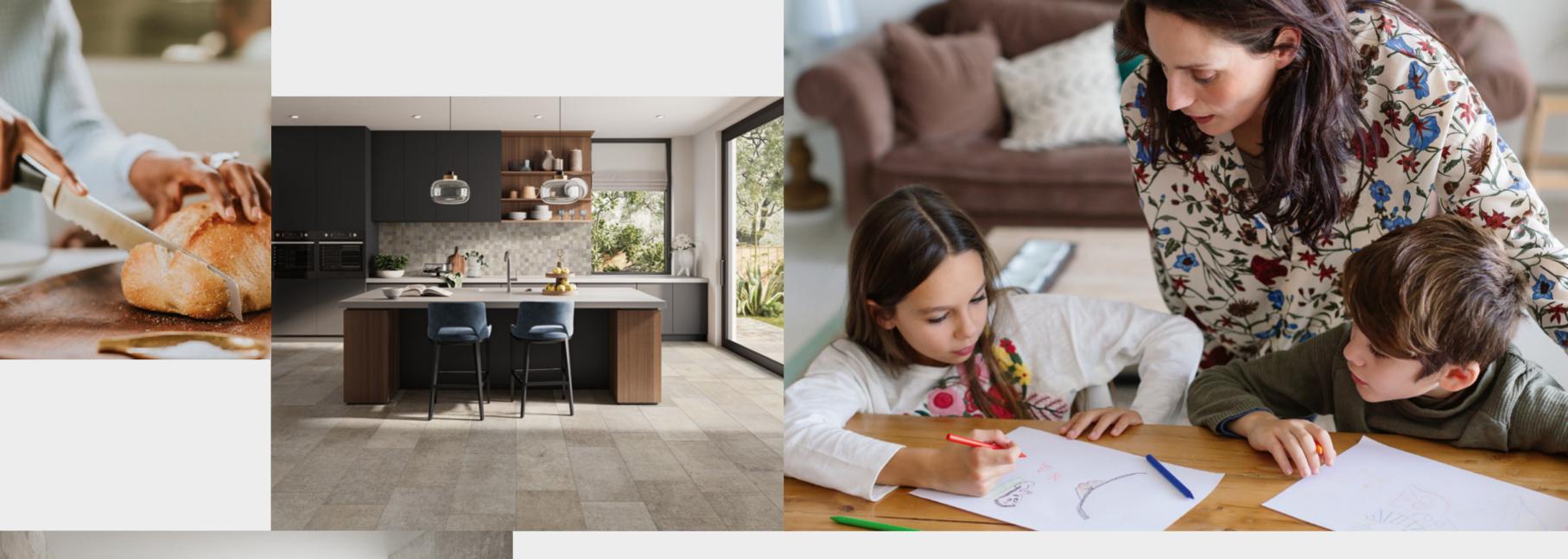


The beauty of feeling at home





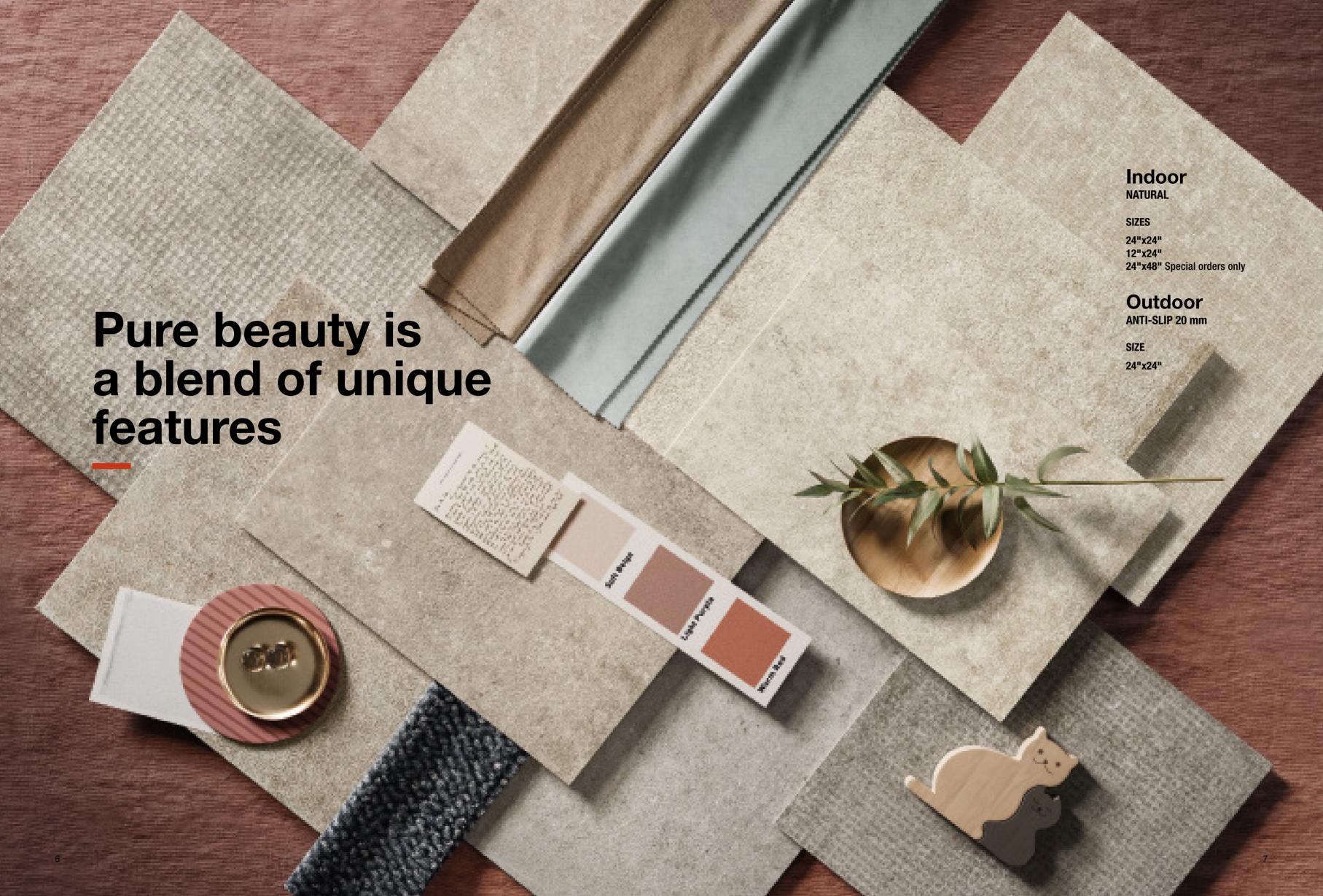




The Home collection conveys the authenticity of natural materials, with the human touch reducing the imperfections, adding contemporary refinement, and letting us appreciate, more than ever, all that is beautiful and pleasing to touch and to look at.

Our homes are places dedicated to hospitality, expressing harmony in many ways.

It is a labyrinth where we are never lost, where emotions and creativity are combined and where we find our identity through our passion for culture and for living.



A pleasing sense of intimacy around us

We perceive naturalness more clearly in the increasing variety of forms and shapes which help us achieve our wish to make every corner of the house special. The Home collection is a softened, harmonious flow of surfaces and styles designed for new settings in which to feel good. Small corners to relax in, where the solidity of stone becomes as variable as concrete, right for coordinated floor and wall solutions.

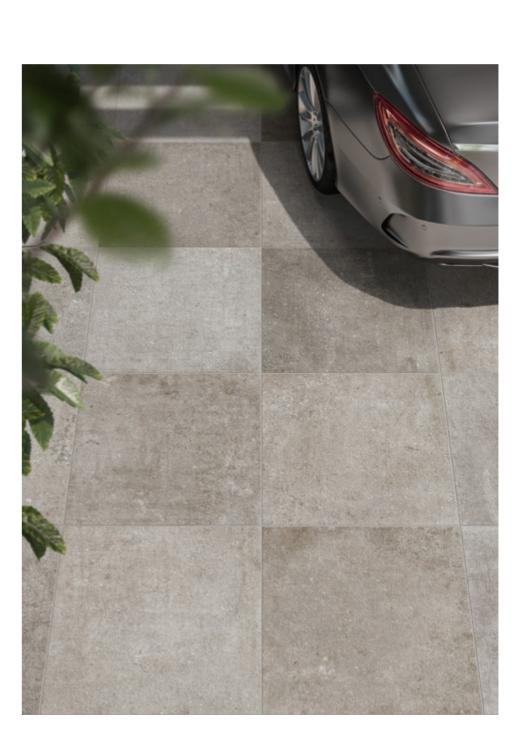








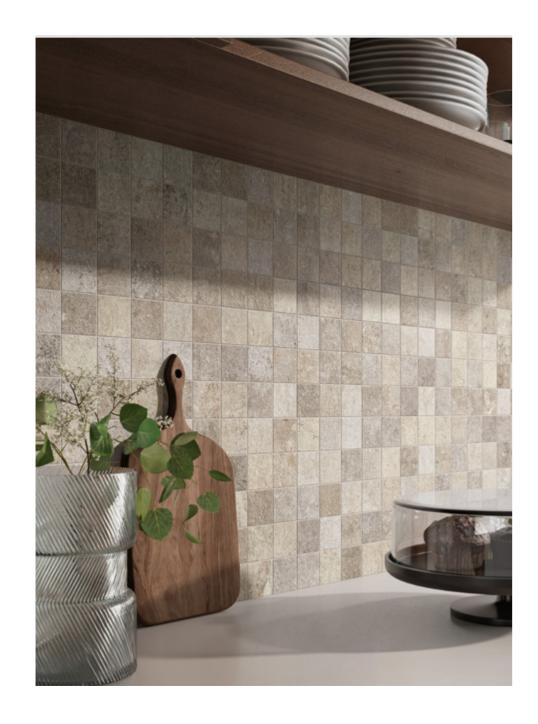
Our dynamic lifestyles need functional, harmonized outdoor spaces



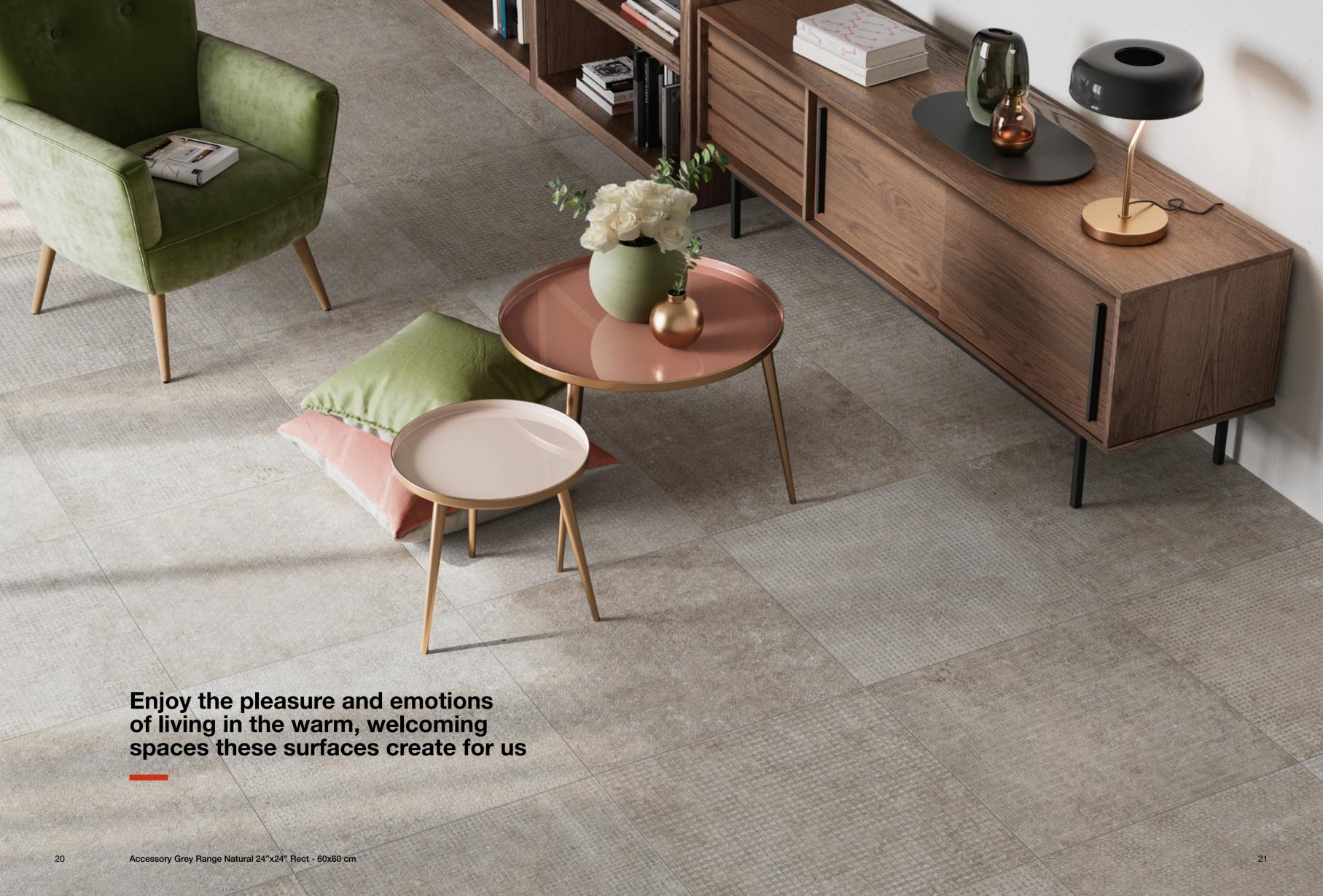


Charm is a tone on tone mix of colors, forms and textures



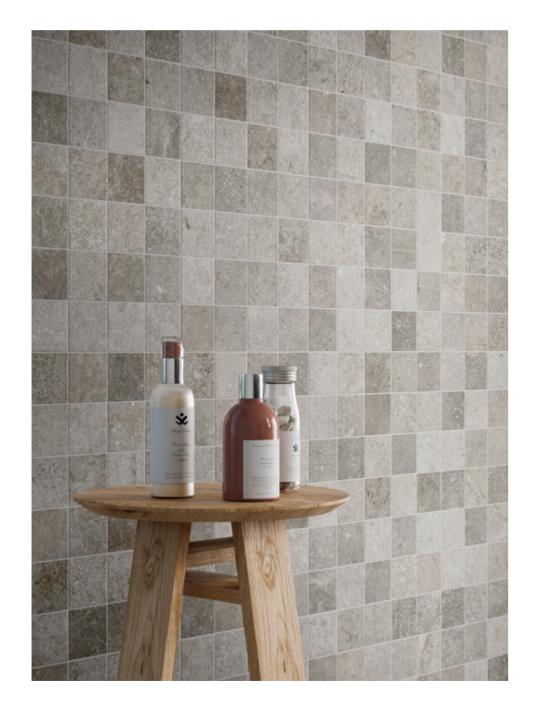


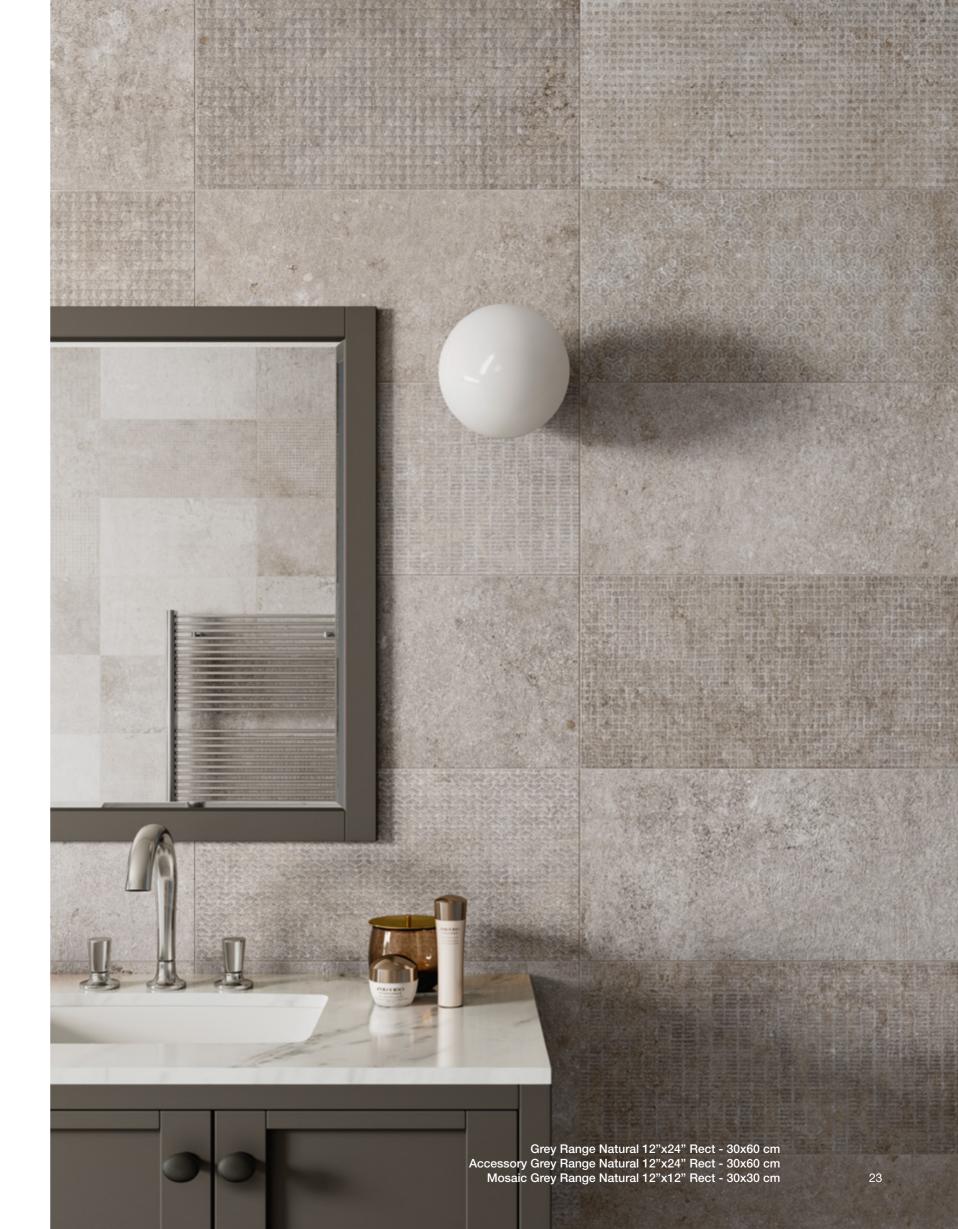




Natural contemporary aesthetics full of memories











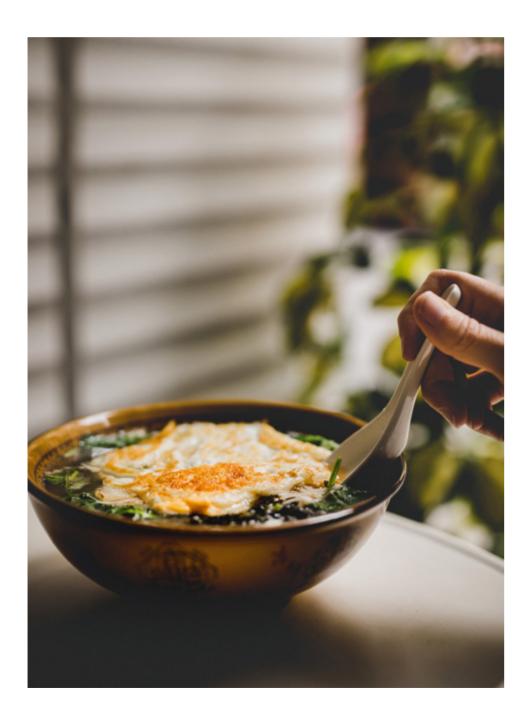
Home, a place to meet and feel comfortable

A home is many different styles combined. This attitude reflects our relationship with friends, going out with them and experiencing new surroundings.

Uniqueness, creativity, flair: a perfect mix of quality and pure all-Italian creativity are found in the Home collection. It is a variegated design for surfaces, with a great variety of tones within the same color scheme. The range of decors and refined decorative designs can be combined or used singularly. The atmosphere created is even more original, with room for reflection for everyone, recalling unforgettable craftsmanship and ancient beauty.



Enjoy a thousand flavors of contemporary recipes







The story continues...

A technical manual to inspire, to explore the entire collection in detail, to share ideas and solutions or to look for new ones.





PR()TECT[®]

Antimicrobial protection

The exclusive Panariagroup technology for antimicrobial floor and wall coverings with the highest performance. To live healthily, safe and secure.



POWERFUL ACTION

eliminates microbes and prevents their reproduction



CONTINUOUS PROTECTION

always active, 24 hours a day, with and without sunlight



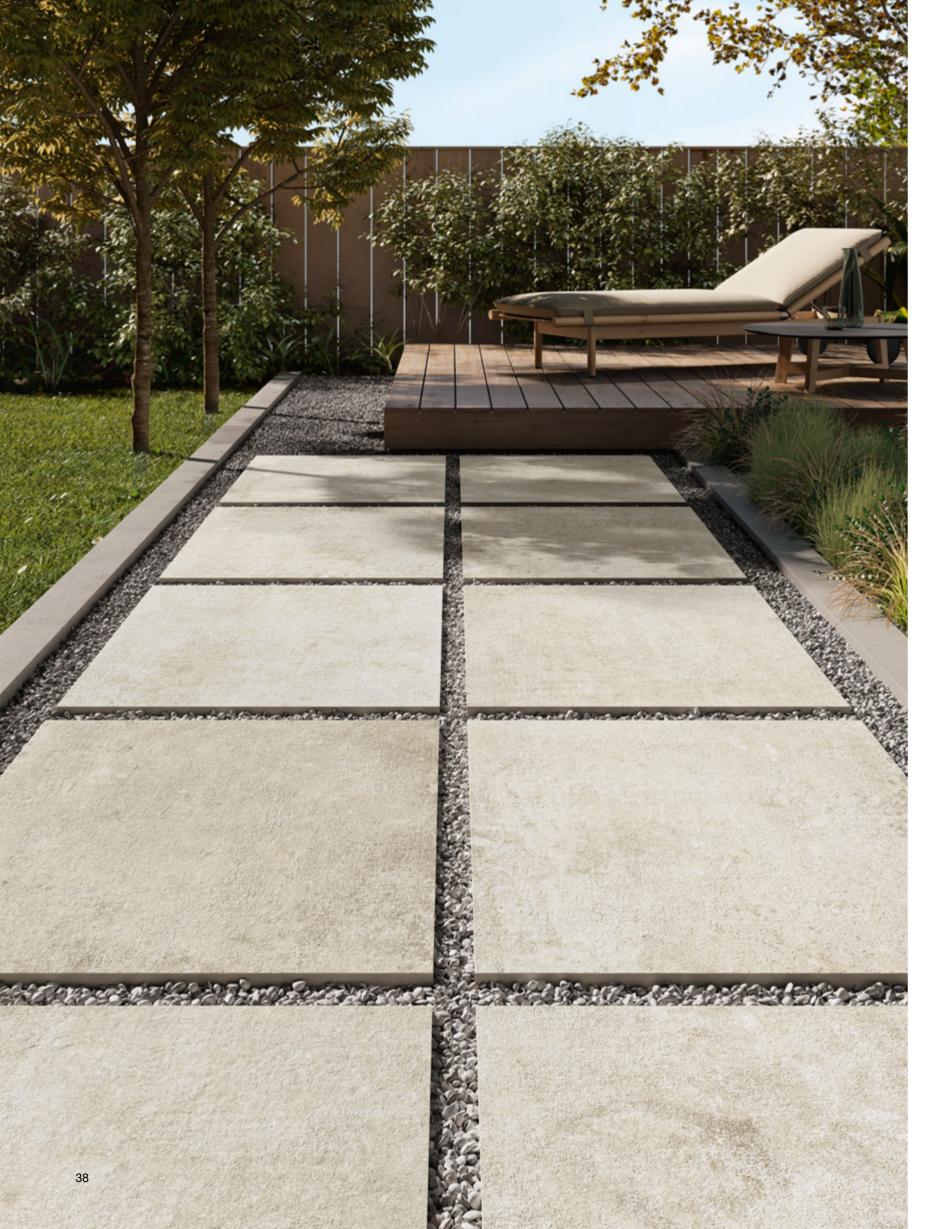
ETERNAL EFFECTIVENESS

 $thanks\ to\ the\ technology\ permanently\ integrated\ into\ the\ product$



protect.panariagroup.it

PANARIAgroup[®]



20 mm

20 mm porcelain stoneware for outdoor

20 mm porcelain stoneware has the highest technical performance of any product and is perfect for outdoor spaces, with no risk of breakage. It enables solutions that create seamless continuity between interior and exterior spaces. Resistant to frost and to thermal shock, it also has heightened anti-slip characteristics, maintains its texture and color over time, and is easy to clean. The perfect union between aesthetic quality and high technical performance, guaranteeing limitless durability.

RESISTANT AND FUNCTIONAL

Superior mechanical strength and slip resistance, highly resistant to heavy loads.

EASY AND VERSATILE

Simple to install, remove and reuse; easy to clean. Resistant to vehicular passage when applied to a screed with adhesives.

AN ETERNAL SURFACE

The product and its colors remain stable over time and are highly resistant to stains.

SUITABLE FOR ALL OUTDOOR USE

Resistant to frost, fire, atmospheric agents, thermal shock, acids, mold and salt.

Can be combined with products for interior spaces seamlessly and without interruptions.

ECO-FRIENDLY

 $\label{lem:manufactured} \textit{Manufactured in a way which respects and protects the environment.}$

Home

COLOURED-BODY GLAZED STONEWARE

INTENDED USE: NATURAL 🛅 🖆 ា ANTI-SLIP



Home

COLOURED-BODY GLAZED STONEWARE

INTENDED USE: NATURAL 🛍 📥 🖦 ANTI-SLIP 🛔

PR()TECT ANTIMICROBIAL SURFACE

WHITE RANGE



24"x24" Rect - 60x60 cm NATURAL

₹ 10 mm

★ 10 mm

₹ 10 mm

12"x24" Rect - 30x60 cm NATURAL

24"x48" Rect - 60x120 cm NATURAL Special orders only

∓ 10 mm

24"x24" Rect - 60x60 cm NATURAL

₹ 10 mm

₹ 10 mm

GREY RANGE

NATURAL

12"x24" Rect - 30x60 cm

24"x48" Rect - 60x120 cm NATURAL

Special orders only

FLOOR VIEW



FLOOR VIEW



GREIGE RANGE



24"x24" Rect - 60x60 cm NATURAL

★ 10 mm

∓ 10 mm

12"x24" Rect - 30x60 cm NATURAL



24"x48" Rect - 60x120 cm NATURAL

Special orders only

20 mm



24"x24" - 60.7x60.7 cm ANTI-SLIP*

41



All colors available

FLOOR VIEW



40

^{*} No antimicrobial protection

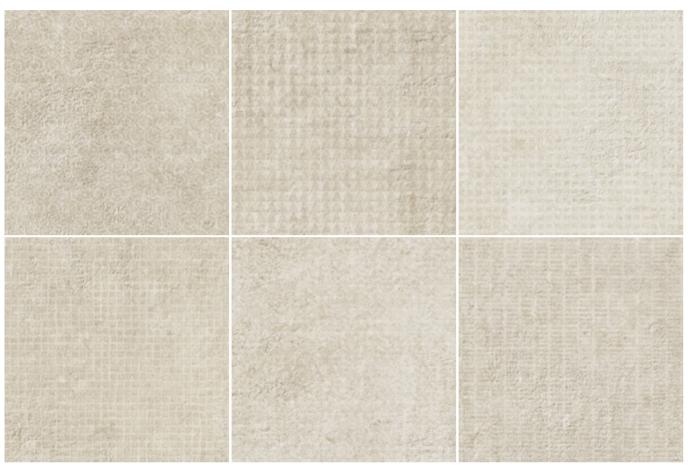
Home

PR()TECT°

COLOURED-BODY GLAZED STONEWARE

INTENDED USE: NATURAL 🕮 🖆 ե ANTI-SLIP 🛔

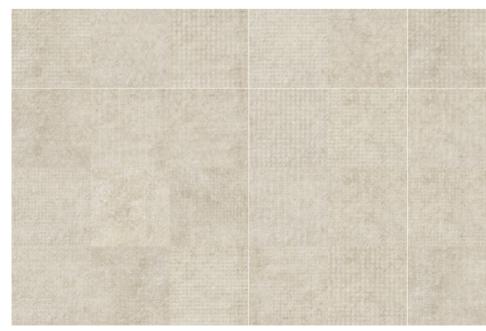
ACCESSORY



WHITE RANGE



FLOOR VIEW



ACCESSORY
Suitable for interiors floor and wall

Home

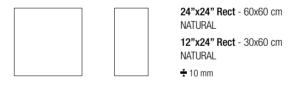
COLOURED-BODY GLAZED STONEWARE

INTENDED USE: NATURAL 🗃 🖆 鼬 ANTI-SLIP 🛔

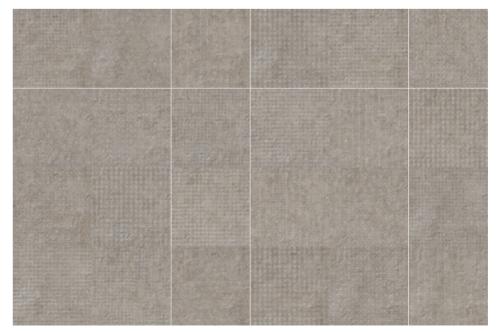
ACCESSORY



GREY RANGE



FLOOR VIEW



ACCESSORY
Suitable for interiors floor and wall

42

PR()TECT

Home

INTENDED USE: NATURAL 🛍 占 📠 ANTI-SLIP 🛔

COLOURED-BODY GLAZED STONEWARE



Home

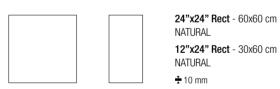
COLOURED-BODY GLAZED STONEWARE

PR()TECT ANTIMICROBIAL SURFACE

ACCESSORY



GREIGE RANGE



FLOOR VIEW



ACCESSORY Suitable for interiors floor and wall

DECOS





MURETTO WHITE RANGE A+B Mesh Mounted Mix Accessory and Floor

12"x28" Rect - 30x71 cm NATURAL **∓** 10 mm



MOSAIC 25 PCS WHITE RANGE

12"x12" Rect - 30x30 cm NATURAL **∓** 10 mm

TRIM PIECES



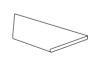
BULLNOSE **3^{3/4}"x24" Rect** - 9,5x60 cm NATURAL

10 mm

COVE BASE (Special orders only)

6"x12" Rect - 15x30 cm NATURAL 10 mm

20 mm



COPING 45 ANGLE R ROUNDED EDGE

12"x24" Rect - 30x60 cm ANTI-SLIP*

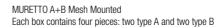
₹ 20 mm



COPING 45 ANGLE L ROUNDED EDGE

12"x24" Rect - 30x60 cm ANTI-SLIP*





TRIM PIECES All colors available

All colors available. Only full boxes sold, manufactured only upon special request, 30 days delivery.

* No antimicrobial protection





MURETTO GREIGE RANGE A+B Mesh Mounted Mix Accessory and Floor

12"x28" Rect - 30x71 cm 12"x28" Rect - 30x71 cm NATURAL ₹ 10 mm

COPING ROUNDED EDGE

12"x24" Rect - 30x60 cm

ANTI-SLIP*

± 20 mm

₹ 10 mm

NATURAL



Mix Accessory and Floor

MOSAIC 25 PCS GREY RANGE

MURETTO GREY RANGE A+B Mesh Mounted

12"x12" Rect - 30x30 cm NATURAL

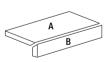
★ 10 mm



MOSAIC 25 PCS GREIGE RANGE

12"x12" Rect - 30x30 cm NATURAL

★ 10 mm



COPING STRAIGHT EDGE A 12"x24" Rect - 30x60 cm

ANTI-SLIP* ₹ 20 mm

COPING STRAIGHT EDGE B 23/4"x24" Rect - 7x60 cm

45

ANTI-SLIP* ₹ 20 mm

44

COLOURED-BODY GLAZED STONEWARE



COLOURED-BODY GLAZED STONEWARE



TECHNICAL FEATURES

COLOURED-BODY GLAZED STONEWARE according to ANSI A137.1 (Glazed Porcelain Tiles - P1 Class)

TECHNICAL FEATURES		TEST METHOD	REQUIRED VALUES	AVERAGE VALUES		
;;;;;	WATER ABSORPTION	ASTM C373	≤ 0,5%	CONFORMS		
<u> </u>	BREAKING STRENGTH	ASTM C648	≥ 250 lbf	425 lbf 10 mm 2,800 lbf 20 mm		
PEI	SURFACE ABRASION RESISTANCE	ASTM C1027	As indicated by manufacturer	PEI 5 White Range PEI 4 Grey Range, Greige Range		
	LINEAR THERMAL EXPANSION	ASTM C372	No provision	$\alpha \le 4.4 \times 10^6 ^{\circ} C^{-1}$ $\alpha \le 8 \times 10^6 ^{\circ} C^{-1}$		
*	STAIN RESISTANCE	ASTM C1378	As indicated by manufacturer	A RESISTANT		
<u></u>	CHEMICAL RESISTANCE ⁽¹⁾	ASTM C650	As indicated by manufacturer	A RESISTANT		
**	FROST RESISTANCE	ASTM C1026	As indicated by manufacturer	RESISTANT		
	BOND STRENGHT	ASTM C482	≥ 50 PSI	CONFORMS		
	SLIP RESISTANCE	ANSI A326.3	-	DCOF ≥ 0.42		
	SHADE VARIATION	ANSI A137.1	As indicated by manufacturer	V4 Substantial variation		
	FLAME SPREAD	ASTM E84	-	Class A		
	THERMAL CONDUCTIVITY	EN 12524	-	λ = 1,3 W/m °K / 0.7 BTU/ft h °F		
+	RECOMMENDED MINIMUM JOINT**	RECT (INDOOR) OUTDOOR	-	2 mm 5-6 mm approx.		
-	THICKNESS	SIZES				
		24"x24" Rect - 60x60 cm	-	10 mm		
_		12"x24" Rect - 30x60 cm	-			
		24"x48" Rect - 60x120 cm Special orders only	-			
		24"x24" - 60.7x60.7 cm	-	20 mm		

- (*) Excluding hydrofluoric acid and its derivatives
- (**) The width of grout joints must be established by the installation supervisor, unless grout widths are regulated by national laying standards

DACKINGS AND WEIGHTS

PACKINGS AND WEIGHTS										
SIZES	SF / CTN	LINEAR FT / CTN	PIECES / CTN	CTN / PALLET	SF / PALLET	LBS / CTN	LBS / PALLET			
24"x24" Rect Natural	15.61	-	4	36	561.96	71.65	2,579.4			
12"x24" Rect Natural	13.67	-	7	32	437.44	62.83	2,010.56			
24"x24" 20 mm Anti-Slip	8.03	-	2	32	256.96	73.85	2,363.2			
ACCESSORY 24"x24" Rect Natural	15.61		4	36	561.96	71.65	2,579.4			
ACCESSORY 12"x24" Rect Natural	13.67	-	7	32	437.44	62.83	2,010.56			
MOSAIC 25 PCS 12"x12" Rect Natural	3.87	-	4	81	313.47	16.53	1,338.93			
MURETTO A+B 12"x28" Rect Natural	7.75	-	4	30	232.5	31.97	959.1			
BULLNOSE 33/411/x2411 Natural	9.82	31.5	16	60	589.2	43.87	2,632.2			
COVE BASE 6"x12" Natural	3.87	=	8	108	417.9	16.5	1,782.0			
COPING ROUNDED EDGE 12"x24" Rect 20 mm Anti-Slip	1.94	-	1	100	193.75	17.91	1,791.23			
COPING 45 ANGLE L / R ROUNDED EDGE 12"x24" Rect 20 mm Anti-Slip	1.45	-	1	100	145.31	13.45	1,344.80			

INTENDED USE

KEY



Kitchens, bathrooms, living rooms and other residential environments.



Offices, offices open to the general public, waiting rooms, shops, public bathrooms, common apartment block areas, restaurant dining rooms, car showrooms, bars, cinemas, surgeries/clinics, hotel rooms and hathrooms

INTENSIVE COMMERCIAL

Common areas of shopping centres, hotel foyers, canteens, fast food restaurants, dance clubs, hospitals, schools, museums, places of worship, airports, stations.

▲ OUTDOOR

Mainly for external areas that require flooring with anti-slip characteristics.

CERTIFICATIONS







PANARIA CERAMICA is a member of the U.S. Green Building Council: this is an organisation that promotes Idings that are environmentally responsible, profitable and healthy places to live and work. LEED card HOME series is available on request.



GREENGUARD CERTIFICATION Panaria HOME series is made in a GREENGUARD certified.











Product designed in Italy

PANARIA AND THE ENVIRONMENT



100% REUSE OF UNFIRED TILES

Crude waste generated by the process is reintegrated in the production cycle with no costs for the environment. This contributes to the safeguard of natural resources.



100% REUSE/RECYCLING OF THE INDUSTRIAL WASTE - FIRED TILES

The waste-fired tiles are fully reused in the production cycle. In addition, at the end of life, the tiles Panaria can be recycled as materials for substrates for roads and buildings, thus reducing the use of gravel and natural aggregates commonly used in building.



100% WATER RECYCLING

The water used in the production process is recycled. The water demand is strongly reduced by this mean.



PANARIA PACKING MATERIAL IS 100% RECYCLABLE

Carton boxes, plastic packaging materials, wooden pallets, straps, etc.



100% OF NON CERAMIC WASTE

s differentiated and recycled in other production cycles.



LOW EMISSIONS IN THE ATMOSPHERE

Panaria production plant strictly complies to US Standards with a very small amount of gas nissions in the atmosphere



SAFETY REQUIREMENTS: NO FIRE REACTION

All of Panaria's ceramic tile products are Class A building materials as described in ASTM E84 - Standard Test Method for Surface Burning Characteristics of Building Materials. This is due to the flame spread rating of (0) and smoke developed rating of (0) falling within the ranges of a Class A material. Other building codes refer to this as a Type I material in accordance with NFPA 255.



SAFETY REQUIREMENTS: DC0F \geq 0.42

Panaria HOME series has got a Dynamic Coefficient Of Friction ≥ 0.42, as requested by ANSI A326.3 "For level interior spaces expected to be walked upon when wet"



METHANE CONSUMPTION IS HIGHLY REDUCED

By the use of up to date technologies and customized installations.

46 47



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Group Marketing & Communications - Panariagroup June 2020



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